

Appn. No. 09/889,942  
Amtd. Dated November 10, 2003  
Reply to Office Action of September 9, 2003  
Attorney Docket No. 6009-4611

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1. (Previously presented) A casting mould formed of base wall and end plates for manufacturing a pyrometallurgical reactor cooling element, the casting mould made of copper plates is at least partly equipped with cooling pipes, the mould being lined on the inside with a plates resistant to high temperatures, the plates resistant to high temperatures being fixed to the surface of the mould by means of underpressure.
2. (Previously presented) A casting mould according to claim 1, wherein the plates resistant to high temperatures are graphite plates.
3. (Cancelled)
4. (Previously presented) A casting mould according to claim 1 wherein shaped pieces made of graphite or fire-resistant material are placed on the base of the casting mould.
5. (Cancelled)
6. (Cancelled)
7. (Previously presented) The casting mould according to claim 1, wherein said cooling pipes are arranged within a base plate of the casting mould to provide cooling of the casting mould.

Appln. No. 09/889,942  
Amdt. Dated November 10, 2003  
Reply to Office Action of September 9, 2003  
Attorney Docket No. 6009-4611

8. (Previously presented) The casting mould according to claim 7, wherein said cooling pipes are additionally arranged within side and end walls of the casting mould to provide cooling of the casting mould.

9. (Previously presented) The casting mould according to claim 1, further comprising a cope to retain a layer of shielding gas over the surface of the mould, which layer prevents excessive oxidation of molten material when the molten material is poured into the mould.

10. (Previously presented) The casting mould according to claim 1, further comprising inserts placed into the cavity of the mould, the inserts being resistant to high temperatures and serving to create a corresponding negative shape in the cooling element to be cast.